

Quality : Etna
Fabric Weight : 350gsm ($\pm 5\%$)
Composition : 99% Cotton, 1% Antistatic
Usable Width : 150cm
Nominal Length : 100cm
Weave : Satin 4/1
Application : Workwear jackets, trousers and coveralls

Washing Instructions :


Do not bleach, do not boil, do not use soap based products only detergents



Physical Properties

| | Warp | Weft |
|--|-------------|-------|
| Tensile Strength: (BS EN ISO 13934-1:1999) | 1200 N | 700 N |
| Tear Strength: (BS EN ISO 13937-2:2000) | 30 N | 55 N |
| Washing Shrinkage: (ISO 5077 after 5 washes ISO 15797) | 3% | 3% |
| Abrasion Resistance: (12kPa) (BS EN ISO 12947-2:1999) | 21,000 rubs | |
| Pilling Resistance: (BS EN ISO 12945-2:2001) | 4 | |

Other Properties

| | |
|------------------------|--|
| Flame retardant | EN ISO 11612:2015 A1 & A2, B1, C1, E3, F1 EN ISO 11611:2015 Class 1 |
| Anti static | EN 1149-5 (1149-3 method 2) |
| Electric Arc | EN 61482-1-2 Class 1 (4kA) |

Colour Fastness

| | Light | Mid | Dark | Special colors |
|---|---------------------|------------------------|-----------------------------|----------------|
| | Orange, Yellow, Red | Green, Grey, Royal Box | Dark Navy, Navy, Royal Blue | Black |
| Wash Fastness BS EN ISO 105-C06: Method E2S (95°C) | | | | |
| Colour Change | 4--5 | 4--5 | 4--5 | 4 |
| Stain on Polyester | 4--5 | 4--5 | 4 | 4 |
| Stain on Cotton | 4 | 4 | 4 | 3--4 |
| Rub Fastness BS EN ISO 105-X12:1995 | | | | |
| Wet | 3 | 3 | 2--3 | 2 |
| Dry | 4 | 4 | 4 | 4 |
| Light Fastness BS EN 20105/ISO 105-B02 | | | | |
| Light Fastness | 3 | 4 | 4 | 4 |

The data quoted is based upon specific materials and tested by sources believed to be reliable and XM Textiles make no guarantee, express or implied as to use, handling or possession of its products.

Authorised by: XM Quality control department

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These values are for guidance only, some colours will be better others worse.

Please contact your XM Textiles representative for specific shade details.

XM Textiles (Head Office)
 Office 2402-2403, 24-th Floor,
 Zhongyi International Commercial Plaza,
 1833 Zhongshan North Road, Shanghai, China
 Zip 200061
 Telephone: +86 (21) 5240-1156
 www.xmfireline.com

XM Textiles Europe
 Darius ir Gireno st. 42A
 Office 510
 Vilnius LT – 02189
 Lithuania
 Telephone: +370 (347) 20299
 www.xmfireline.com

XM Textiles Spain
 Parque Empresarial Prado del Espino
 C/Impresores, 20, oficina A-12
 28660 Boadilla del Monte, Madrid
 Spain
 Telephone: +34 91 060 28 84
 www.xmfireline.com